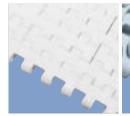
Industry Manual 2027US

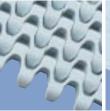


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Habasit products and services for Snack Processing

Habasit–Solutions in motion





M1220 Flat Top HabaGUARD[®]

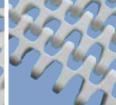


M1233 Flush Grid

HabaGUARD[®]

M2533 GripTop

M2540 Radius Flush Grid HabaGUARD[®]



M2543 Radius

Flush Grid 1.6

M2510 Flat Top

HabaGUARD[®]



M2511 Perforated Flat Top

M3840 Radius

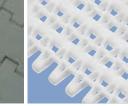
HabaGUARD[®]

Flush Grid

M2520 Flat Top

M5010 Flat Top

HabaGUARD[®]



M2533 Flush Grid HabaGUARD



M5011 Perforated Flat Top



Solutions for the Snack Industry

APPLICATIONS

- Incline to Packaging
- Fryer Discharge
- Multi-pass Proofer
- Peeler Discharge
- Incline to Slicer
- Spiral
- Box Handling
- Corn Drain
- Transport Belts
- Pretzel Processing
- Packaging
- Vertical Form-Fill-Seal





Habasit's patented design improves access to the rod and hinge area during sanitation.

Why HabasitLINK[®] plastic modular belts?

HabasitLINK[®] plastic modular belts are sprocket-driven for positive drive and tracking which virtually eliminates problems associated with mistracking that can lead to belt damage. Flights are assembled as an integral part of the belt and can be replaced with a minimum of downtime without complicated tools or equipment. The all-plastic design provides maximum chemical and abrasion resistance, while eliminating concerns of metal contamination.

HabasitLINK[®] modular belts' innovative technology offers the only design specifically engineered for use in the food industry. Habasit's unique patented oblong hole allows improved access during sanitation to the hinge area, and to the rod across the entire width of the belt. Combined with HabaGUARD[®], an exclusive antimicrobial agent, Habasit belts provide the highest level of food safety and cleanability in the marketplace today.

Oblong Hole

Conventional Design





M5033 Flush Grid

M5032 Flush Grid Heavy Duty

Cleanline is the first conveyor belt made of the latest food approved polymer modified by Habasit. Our Cleanline products are state-of-the-art design for multipurpose applications in food processing.

The Cleanline Design provides:

- Habasit's newest coating material Habilene
- Calender coating technology which gives you smooth and non-porous conveying surfaces
- Complete compliance with food regulations: FDA, USDA
- Reverse side coated belts
- Nosebar suitable belts

Comparison of Coating Materials

Habilene covers offer you:

- Hydrolysis resistance (resistant to moisture)
- The best chemical resistance
- Excellent release properties
- Hygienic surface for reliable processing and cleaning
- Chlorine Resistance
- Excellent low temperature suitability

Features	Habilene	PVC	TPU	Silicone
Chemical resistance) X	$\overline{}$	\odot	:
Hydrolysis resistance)	\odot		(3)
Release properties)	\bigcirc	Ċ	<u>کې</u>
Nosebar suitable)	$\overline{(3)}$) Č	<u>نې</u>
Cleanability (i.e. chlorine))	\odot	\odot	
Minimum operating temperature)		\odot	\odot
Abrasive resistance	<u></u>	÷) Č	
UV radiation resistance	<u></u>	\odot		<u></u>
Microwave resistance) Č	$(\dot{\sim})$		

Habasit is your complete source from processing through packaging



Application Guide

	Bell Style Number	Incline to Packagling Fryer Discharge Nuulli pass Proofer Peeler Discharge Incline to Slicer Solral Pretzer Processing Packagling Iransport Bells Boor Bells									Box Hans		
	Bell	4	"Icline	£,	Mult.	Pe ⁶	ų			Pretz		~	
	Series 1200 0.5" Belts	/	/	/	/	/	/	/	/	/	/	/	/
_	M1220 Flat Top			PP						PP			
_	M1223 Flush Grid		PP	PP				PP			PP		
_	Series 2500 1" Belt								1			1	
_	M2510 Flat Top												
_	M2511 Perforated Flat Top							PP					
	M2520 Flat Top									PP		PP	
	M2533 Flush Grid		PP	PP						PP	PP	PP,AC	
	M2500 Friction Top									PP			
	M2531 Raised Rib									PP			
_	M2540 Radius Flush Grid			PP			PP,AC			PP		PP,AC	
	M2543 Radius Flush Grid 1.6						PP,AC			PP		PP,AC	
_	Series 3800 1.5" Belts		1	1						1	1	1.14.15	
_	M3840 Radius Flush Grid						PP,AC			PP		PP,AC	
	Series 5000 2" Belts									1	1	1 , 1	1
	M5010 Flat Top	PP				PP					PP		
_	M5011 Perforated Flat Top		PP			PP				1			
-	M5013 Cone Top												
_	M5014 Nub Top									1			
_	M5020 Flat Top				PP							PP	
_	M5020 GripTop											PP	
_	M5021 Perforated Flat Top				PP	PP							
	M5032 Flush Grid Heavy Duty				PP							PP	
_	M5033 Flush Grid		PP										
_	Fabric Belts												
_	Cleanline								х		Х		
	TPU Conveyor Belts								Х	Х	Х		
_	N-Line PVC Belts								х	Х	х	Х	
_	Spun Fabric Belts								х		х		
	HABT Grabber Belts												Х



Habasit Belting, Inc.

305 Satellite Boulevard Suwanee, GA 30024-7124 www.habasitusa.com

Conveying Quality - Habasit is the only company that offers both Domestic and European fabric belts, as well as plastic modular belts. We manufacture from virgin raw materials to ensure products meet our standards. We offer many different training opportunities to enhance or maintain the level of belting knowledge at your company.

Conveying Service - Habasit has expert Distributor partners throughout the US who are committed to providing the best service, local inventories, belt installation capabilities, 24-hour delivery service, and strong application and troubleshooting knowledge. Chances are that one of our partners is your neighbor. If you prefer to install your own belts, Habasit can supply you with splicing equipment that we manufacture specifically for preparing and splicing our belts on-site, and the necessary training to help your people become fabrication ready.

Conveying Solutions - Contact one of our Product Managers, Market Managers, Engineers, District Managers or Authorized Distributors for the optimal solution for your application. The breadth of our product line allows us to recommend the right belt for each application.

ph: (800) 458-6431 fax: (800) HABASIT email: foodbelts@us.habasit.com The quality management system of HBI is registered to ISO 9001:2000 by AQA International, LLC